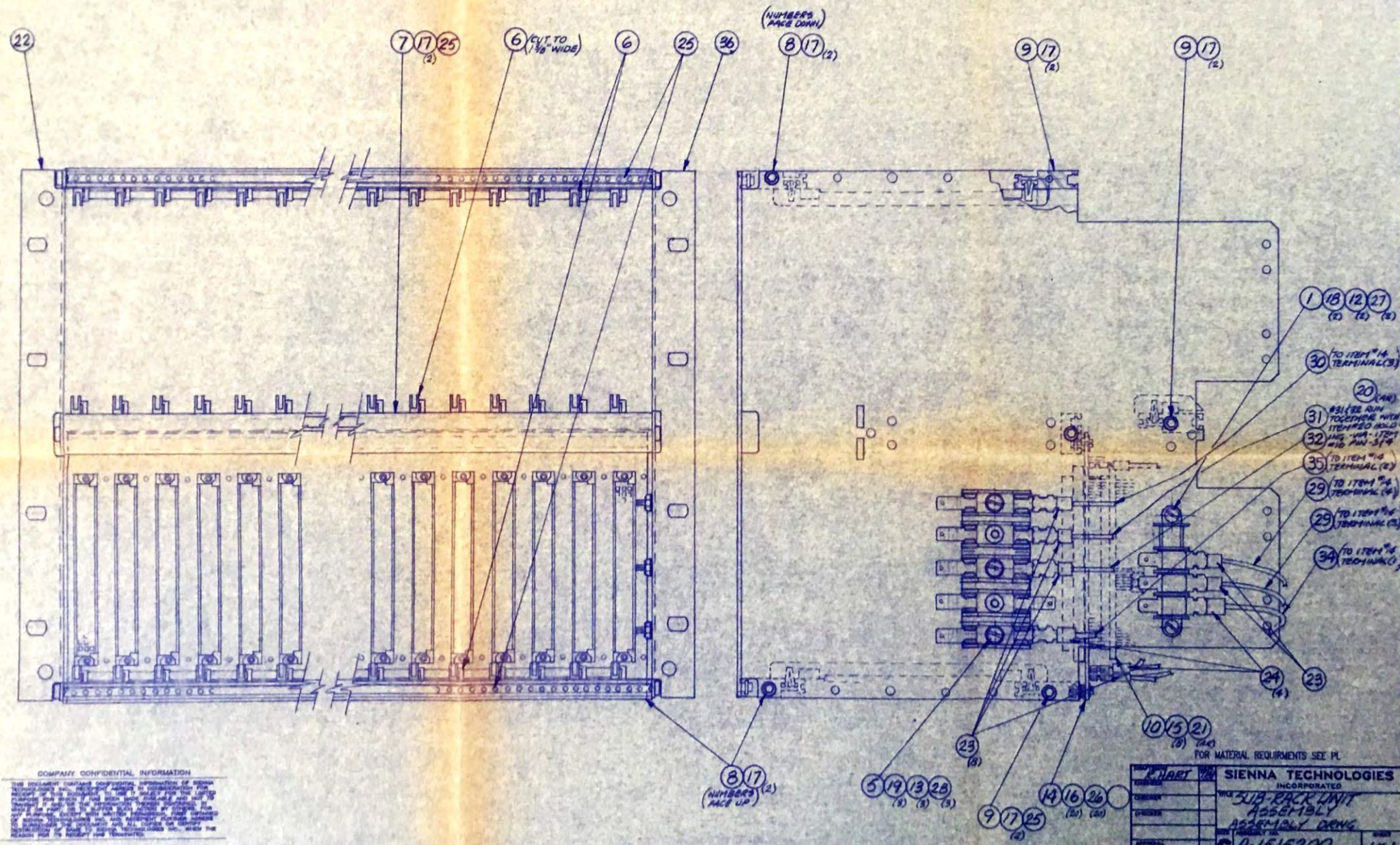


REVISIONS			
DATE	DESCRIPTION	BY	DATE APPROVED
00	ORIGINAL RELEASE		



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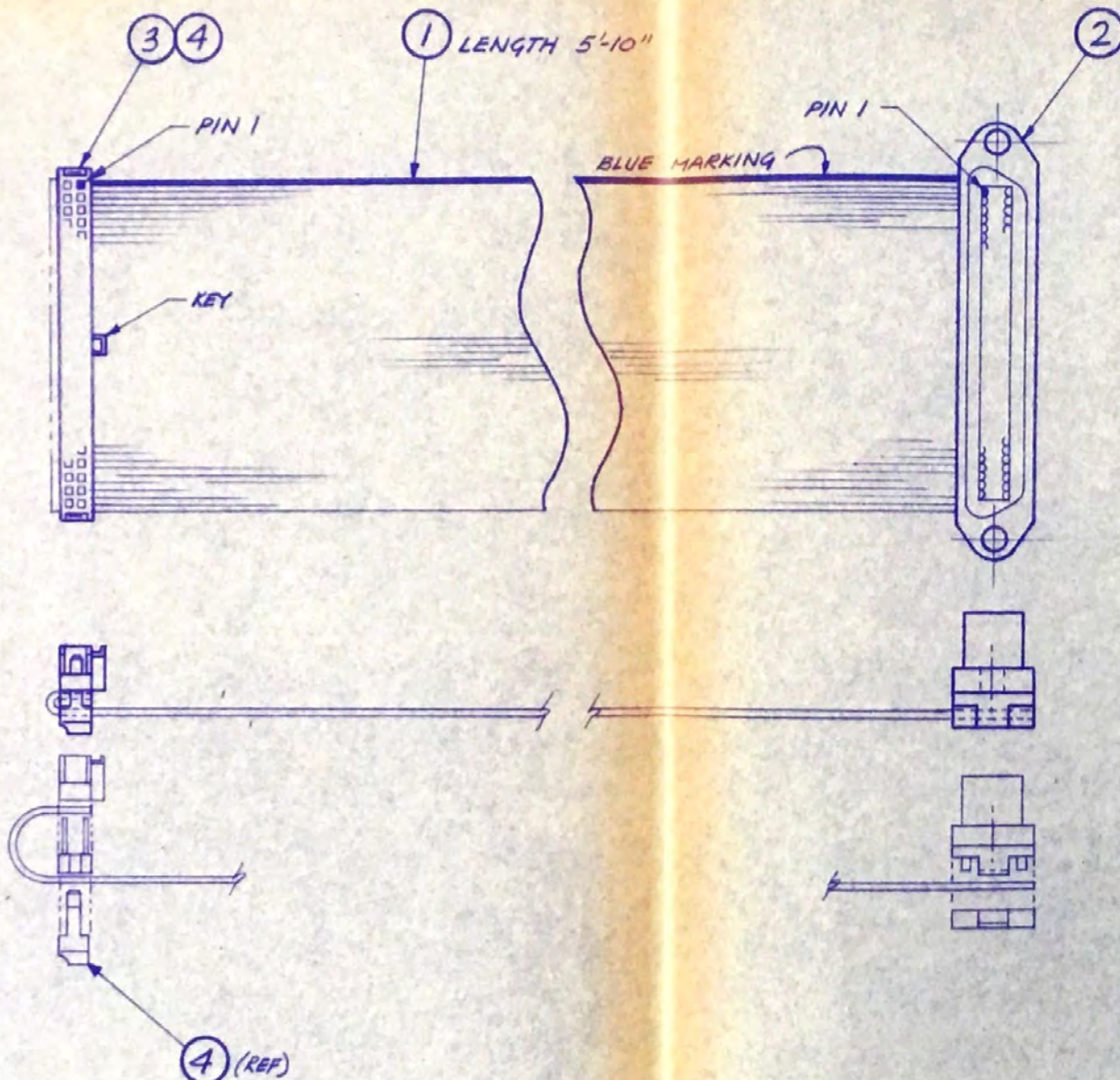
SIENNA TECHNOLOGIES INCORPORATED	
SUB-RACK UNIT ASSEMBLY	
ASSEMBLY Dwg	
CA-1515200	
DATE	1-1

DO NOT SCALE THIS PRINT

D-1515200

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REVISIONS				
DASH	DESCRIPTION	ENR	DATE	APPROVED
-00	ORIGINAL RELEASE	1005	7/89	ERDMAN



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FOR MATERIAL REQUIREMENTS SEE PL

DESIGNED BY P. HART	DATE 7/89	SIENNA TECHNOLOGIES INCORPORATED	
ENGINEER P.D. ERDMAN	DATE 7/89		
CHECKED BY B.D. HARRY	DATE 7/89	TITLE MODULE TO PANEL	
CHECKER		TYPE 'LI' CABLE- ASSEMBLY DRWG.	
APPROVED BY P.D. ERDMAN	DATE 7/89	SIZE B	ASSEMBLY NO. A1516600
		SHEET 1 of 1	

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DRAWING NO. D1516602

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REVISIONS				
DASH	DESCRIPTION	SIR	DATE	APPROVED
-00	ORIGINAL RELEASE		4/88	ERDMAN

R152000-XX

10 1/2"

M1520700

5 1/4"

M1520700

5 1/4"

R1517000-XX

5 1/4"

R1515900-XX

5 1/4"

R1515900-XX

5 1/4"

R1515900-XX

5 1/4"

R1515900-XX

5 1/4"

R1515300-XX

8 3/4"

REAR

FRONT

COMPANY CONFIDENTIAL INFORMATION

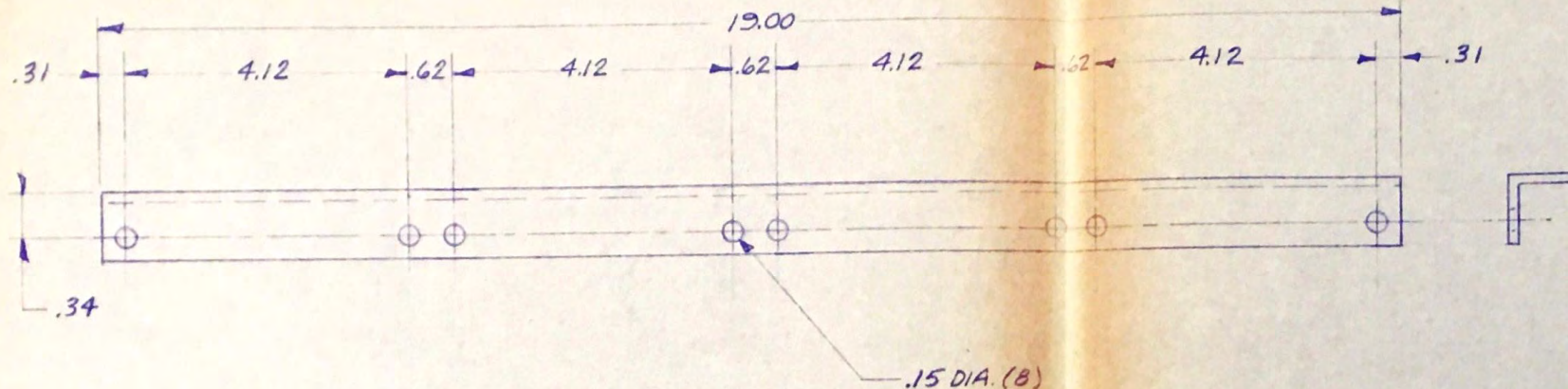
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DRAFTSMAN ERDMAN		DATE 4/88	SIENNA TECHNOLOGIES INCORPORATED
ENGINEER ERDMAN		4/88	
CHECKER ERDMAN		4/88	
CHECKER			
APPROVAL			TITLE MAIN FRAME FRONT/REAR ASSEMBLY PLACEMENT
SIZE ASSEMBLY NO. B A1516100			SHEET 1 OF 1

FOR MATERIAL REQUIREMENTS SEE PL

DRAWING NO. DIS16105

REVISIONS				
DASH	DESCRIPTION	EIR	DATE	APPROVED
-00	ORIGINAL RELEASE	9806	8/19	ERDMAN



MATERIAL: REF: M-15431

.50 x .50 x .12 ALUM
ANGLE STOCK

COMPANY CONFIDENTIAL INFORMATION

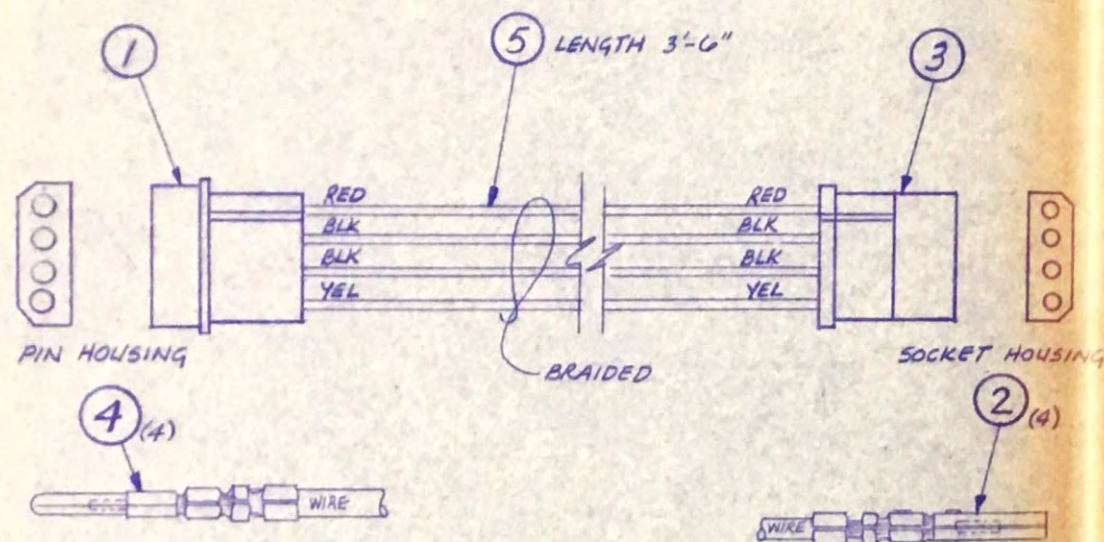
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FOR MATERIAL REQUIREMENTS SEE PL

DRAFTSMAN R. HART		DATE 7/89	SIENNA TECHNOLOGIES INCORPORATED	
ENGINEER B. ROOT		DATE 7/89	TITLE MOUNTING RAIL SUB-ASSY.	
CHECKER P. ERDMAN		DATE 8/89	DETAIL MECHANICAL	
CHECKER			SIZE B	
BLOCK TOL.			ASSEMBLY NO. A-1515700	
.00 ± .01			SHEET 1 of 1	
APPROVAL P. ERDMAN		DATE 8/89	DO NOT SCALE THIS PRINT	

DRWG. NO. D-1515701

REVISIONS				
DASH	DESCRIPTION	BY	DATE	APPROVED
-00	ORIGINAL RELEASE	0005	7/89	BADMAN



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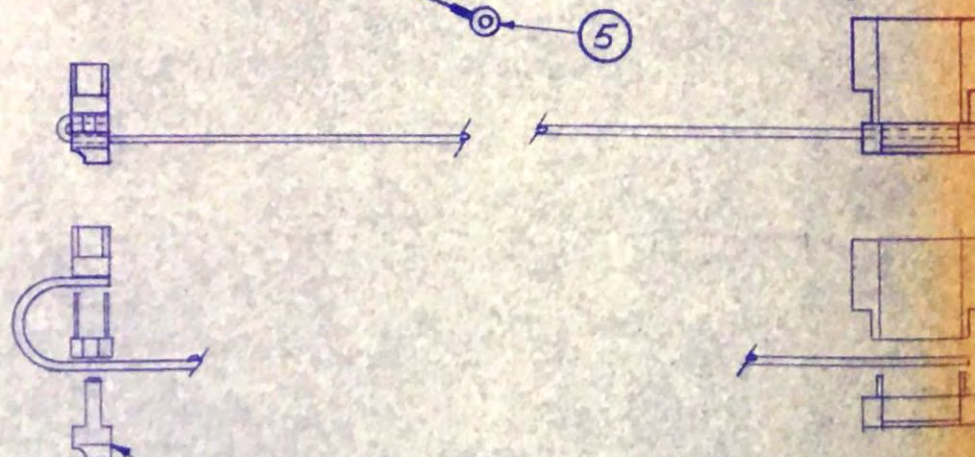
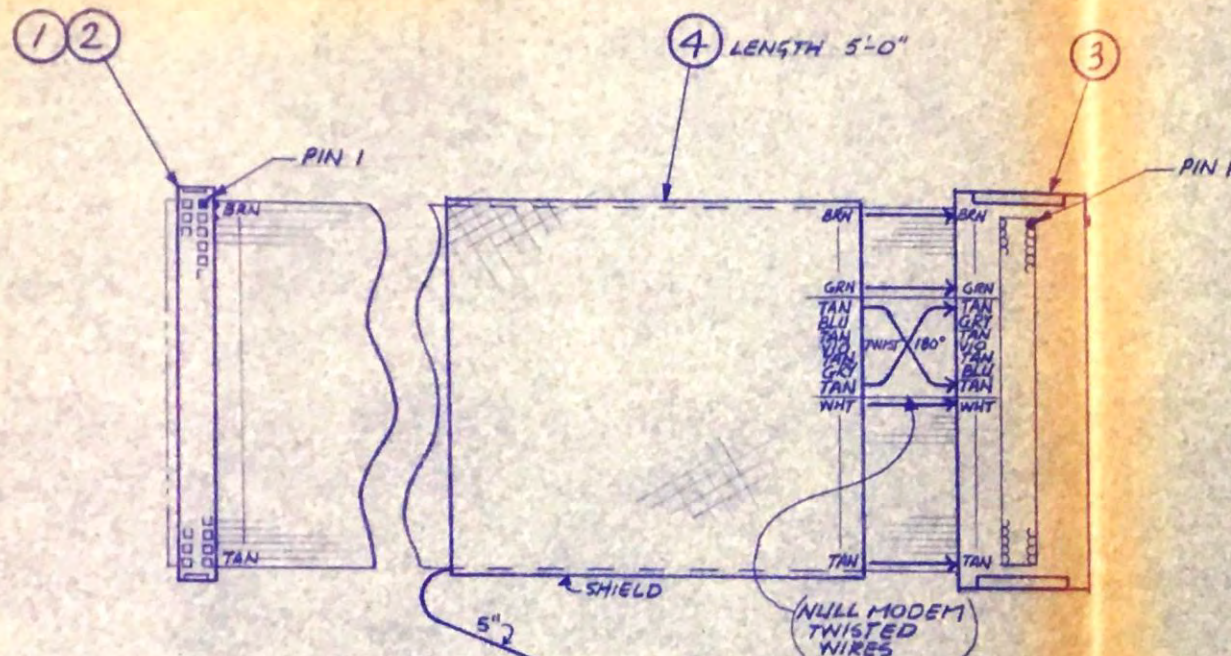
FOR MATERIAL REQUIREMENTS SEE PL

DRAFTSMAN R. HART		DATE 7/89	SIENNA TECHNOLOGIES INCORPORATED	
ENGINEER P. D. ERDMAN		DATE 7/89	TITLE DISK DRIVE POWER CABLE - ASSEMBLY DRWG.	
CHECKER B. D. HARRY		DATE 7/89	ASSEMBLY NO. A1515600	
APPROVAL P. D. ERDMAN		DATE 7/89	SHEET 1 of 1	

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Drawn No. D15156002

REVISIONS				
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-00	ORIGINAL RELEASE	000	7/89	ERDMAN



2 (REF)

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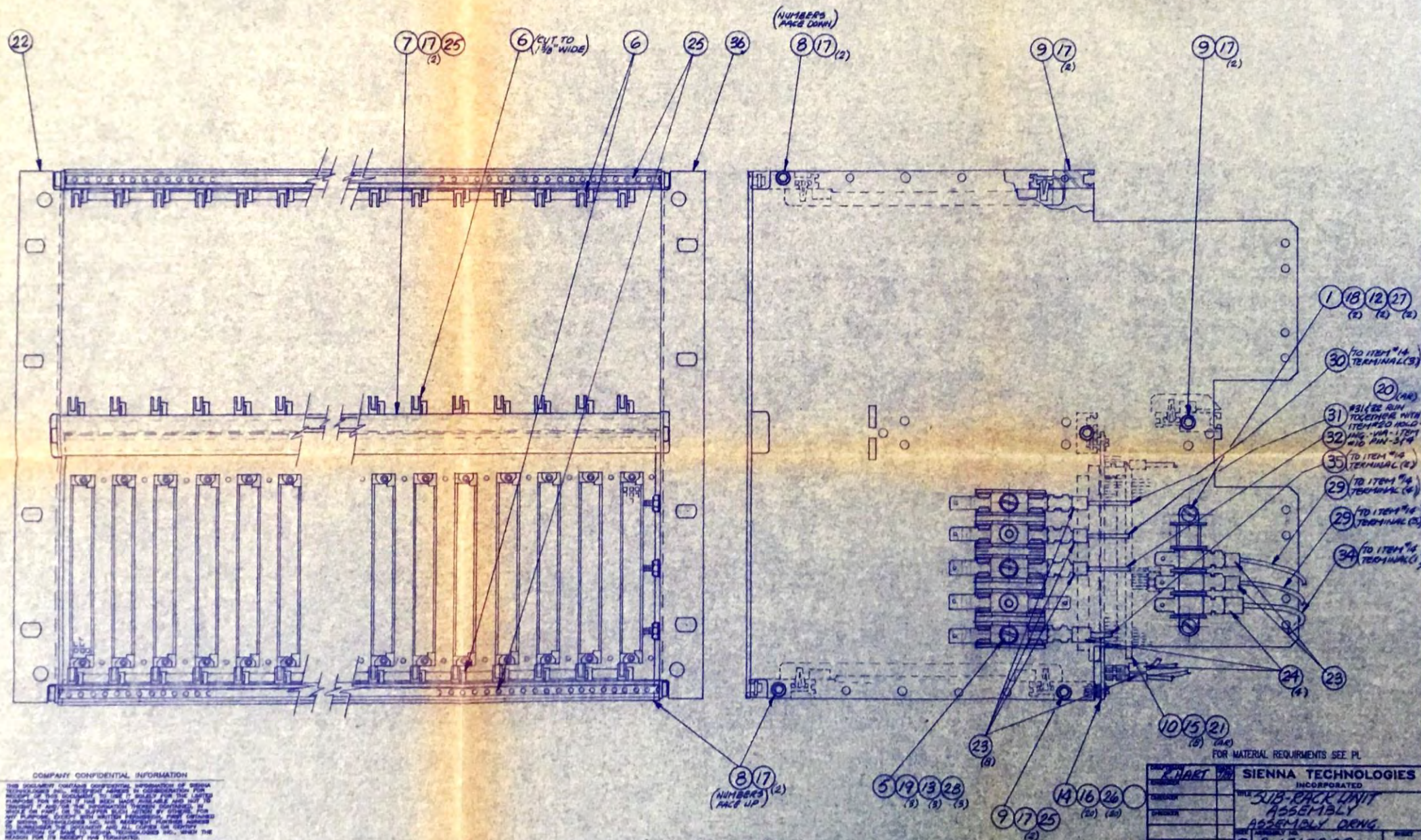
FOR MATERIAL REQUIREMENTS SEE PL

SIENNA TECHNOLOGIES INCORPORATED	
DESIGNED BY R. HART 7/89	CHECKED BY R.D. ERDMAN 7/89
DRAWN BY B.L. HARRY 7/89	CHECKED BY R.D. ERDMAN 7/89
TITLE FLOPPY DRIVE DATA CABLE ASSEMBLY DRWG.	
DATE 7/89	ASSEMBLY NO. A1515500
SHEET 1 of 1	

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DRWG. NO. D1515502

REVISIONS				
DATE	DESCRIPTION	BY	DATE	APPROVED
00	ORIGINAL RELEASE			



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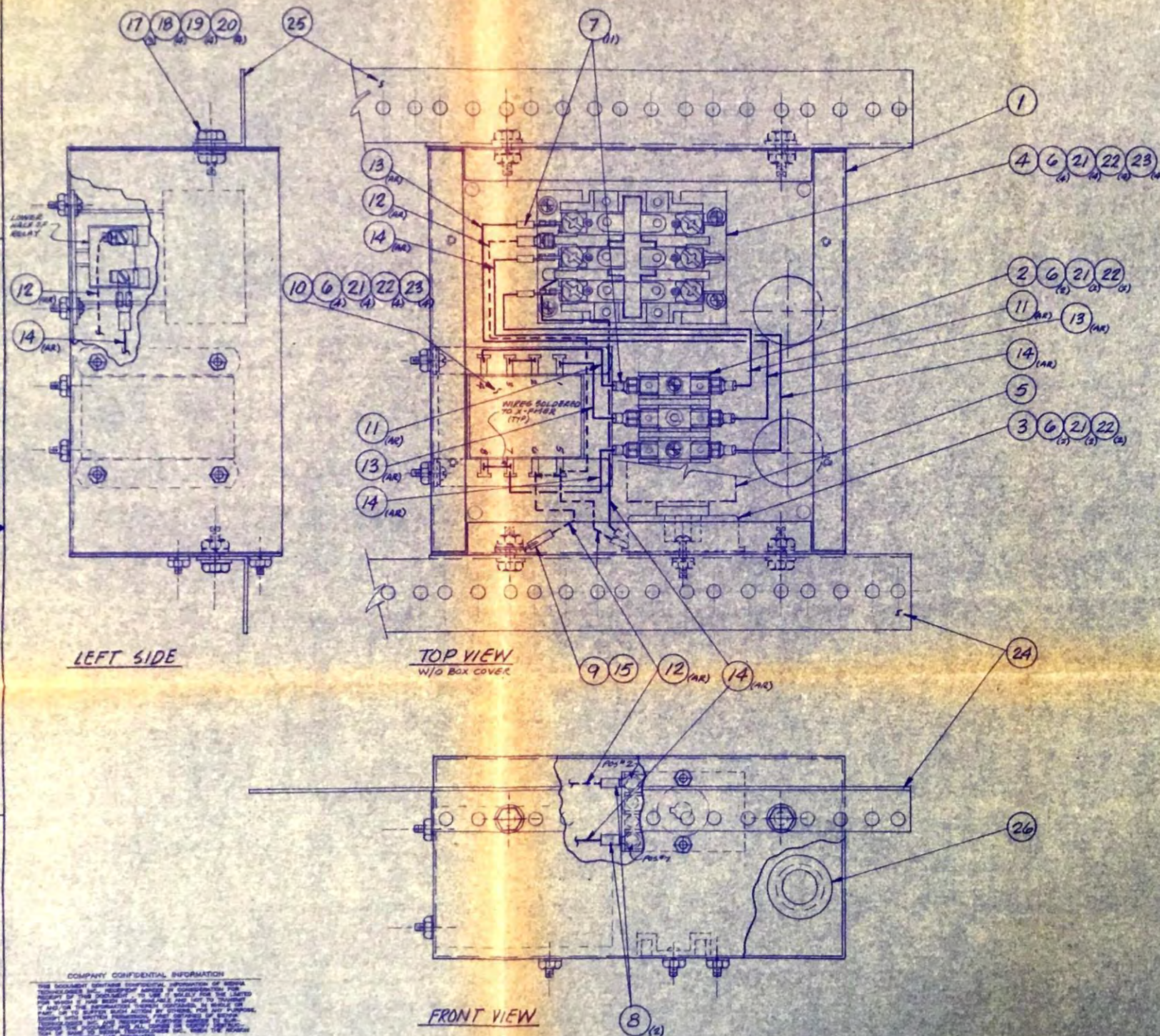
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SIENNA TECHNOLOGIES INCORPORATED	
SUB-PACK UNIT ASSEMBLY	
ASSEMBLY DENG	
DATE	1-15-2000
BY	1-1

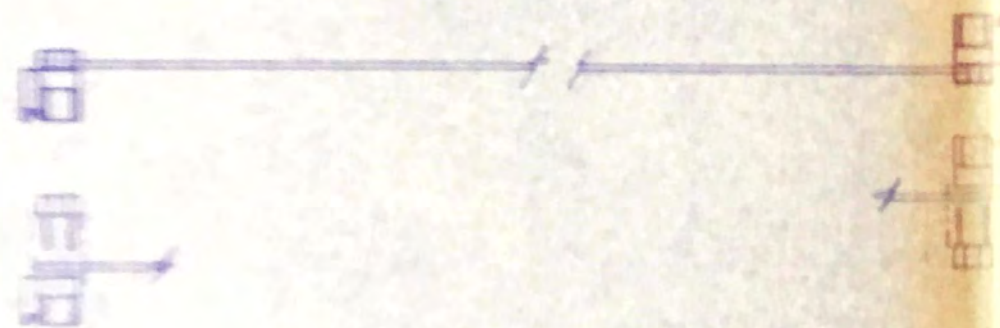
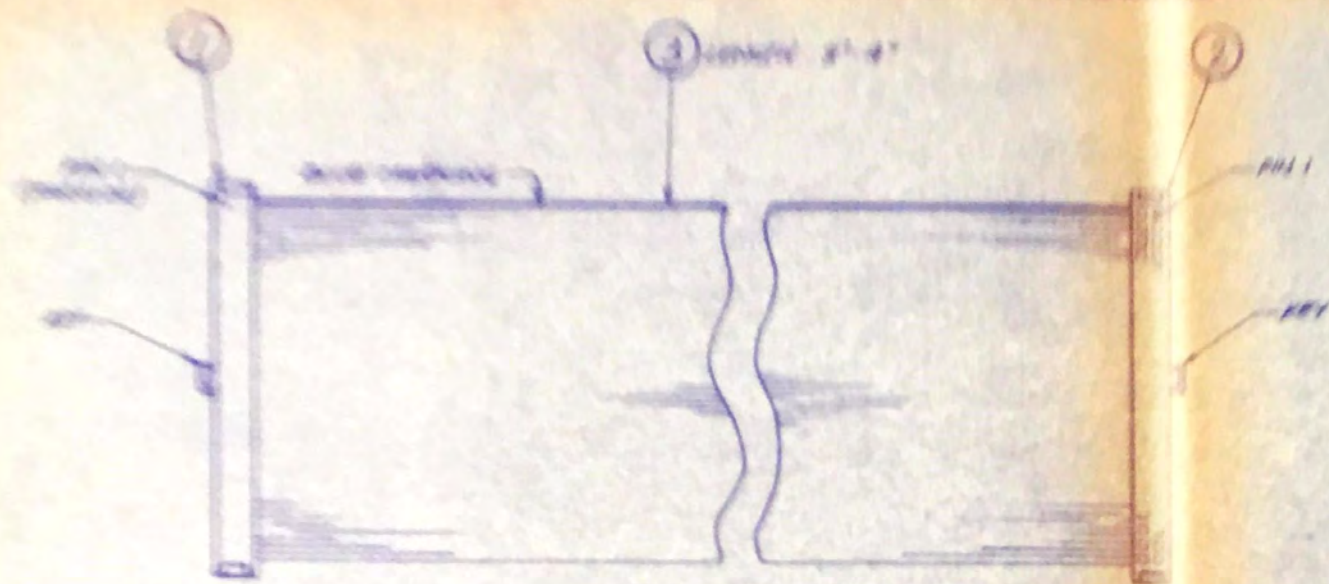
FOR MATERIAL REQUIREMENTS SEE PL

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D-1515200

[illegible]

DESIGNED BY R. HART	DATE 1/1/81	SIENNA TECHNOLOGIES INCORPORATED	
DRAWN BY		TITLE RELAY BOX ASS'Y SUB-ASS'Y ASSEMBLY DRWG.	
CHECKED BY		DATE 1/1/81	BY 1/1/81
APPROVAL		C A1515302	



FOR MATERIAL REQUIREMENTS SEE P. 11

Part	SIENNA TECHNOLOGIES
Quantity	1
Material	303 STAINLESS STEEL -
Finish	CHROME PLATE
Notes	ASSEMBLY DRAW
Drawn	4/5/75
Checked	7/5/75
Approved	7/5/75

REVISIONS				
DASH	DESCRIPTION	EIR	DATE	APPROVED
-00	ORIGINAL RELEASE		2006 5/29	LEBMAN

.35(2)

.37 DIA. (4)

SPOT WELD
(14) PL. (TYP)

1.50(2)

.35(2)

1.50(2)

10.50

1.50(2)

1.00(2)

#12 GA (.109)

ITEM B TO BE SQUARE
AND TRUE TO ITEM A
WITH 1/2" OVERLAP FROM
OPENING ALL AROUND

MATERIAL: REMOVE BURRS &
SHARP EDGES

(A) #12 GA (.109) CRS

(B) 4x4-.015 WIRE SCREEN

FINISH: BLACK OXIDE

REF: MIL-13924 B CL.2

COMPANY CONFIDENTIAL INFORMATION

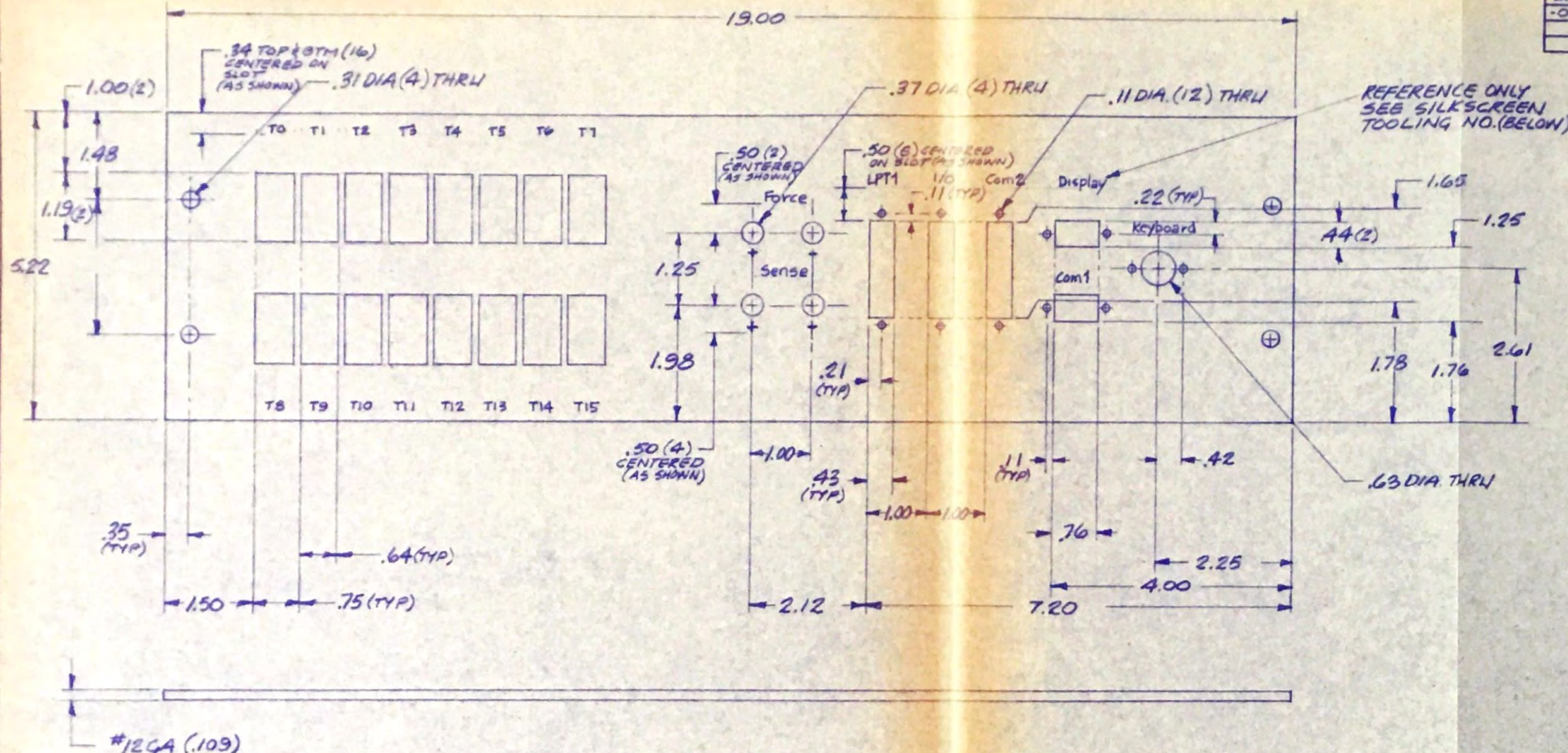
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FOR MATERIAL REQUIREMENTS SEE PL

SIENNA TECHNOLOGIES INCORPORATED	
DRAWN BY K. HART ENGINEER F. EEDMAN CHECKER S. ROOT CHECKER S. HARRY	DATE 1/09 2/09 3/09 1/09
TITLE EXHAUST PANEL SUB-ASS'Y. DETAIL MECHANICAL	
BLOCK TOL .00 ± .01	ASSEMBLY NO. A1520000
APPROVED BY F. EEDMAN	DATE 1/09
DO NOT SCALE THIS PRINT	

SIENNA TECHNOLOGIES INC. D1520001

REVISIONS				
DASH	DESCRIPTION	EIR	DATE	APPROVED
-00	ORIGINAL RELEASE		0006 7/89	ERDMAN



MATERIAL: #12GA (.109) CRS
REMOVE BURRS & SHARP EDGES

FINISH: BLACK OXIDE
REF: MIL-C-13924B CL 2
SILKSCREEN: 12PT HELVETICAL
LETTERS W/WHITE S.S. INK

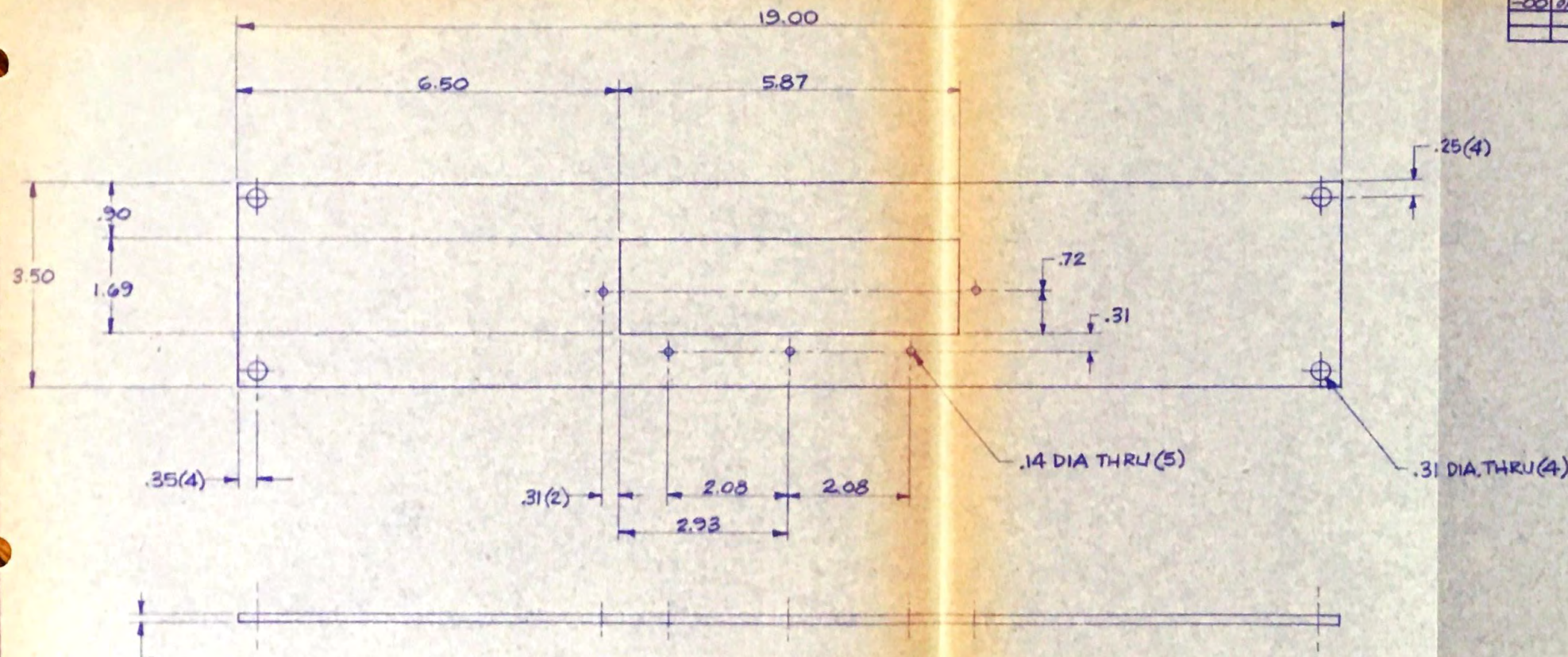
SILKSCREEN TOOLING
T1517201-00 SILKSCREEN MASK

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BLOCK TOL		.00 ±.01	
DRAWN P. HART		DATE 7/89	
ENGINEER P.D. ERDMAN		TITLE GENERAL I/O PANEL SUB-ASSY.	
CHECKER B.D. HARRY		CHECKER	
APPROVAL P.D. ERDMAN		DATE 7/89	
SIENNA TECHNOLOGIES INCORPORATED		SHEET 1 OF 1	
ASSEMBLY NO. A1517200		DO NOT SCALE THIS PRINT	

DRWG. NO. D1517201

REVISIONS				
DASH	DESCRIPTION	EN	DATE	APPROVED
00	ORIGINAL RELEASE	0006	7/79	ERDMAN



MATERIAL: #12 GA (109) CRS
REMOVE BURRS & SHARP EDGES

FINISH: BLACK OXIDE
REF: MIL-13924B CL 2

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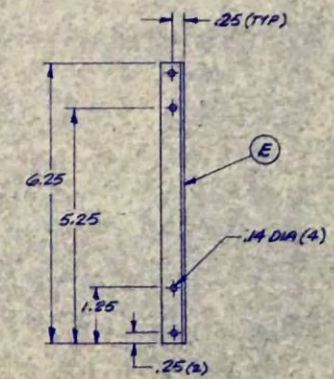
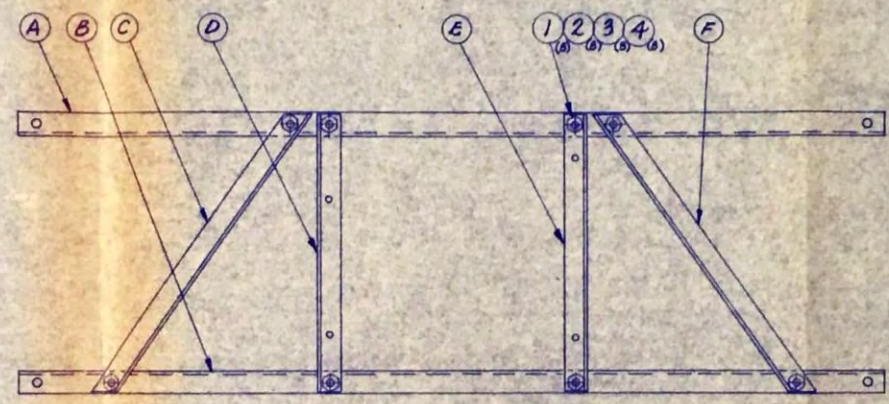
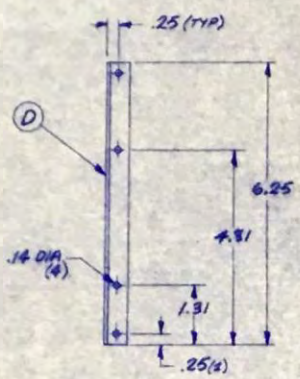
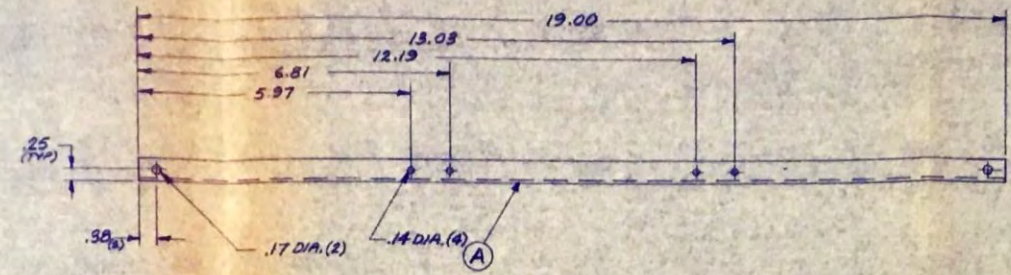
TOLERANCES	
0.00	± .01
.000	± .005

DESIGNED BY E. HART	DATE 7/79	SIENNA TECHNOLOGIES INCORPORATED TITLE DISK DRIVE PANEL SUB ASS'Y. DETAIL MECHANICAL WORK ASSEMBLY NO. A1516800 SHEET 1 of 1
DESIGNED BY A.D. ERDMAN	DATE 7/79	
CHECKED BY B.D. HARRY	DATE 7/79	
CHECKED BY A.D. ERDMAN	DATE 7/79	

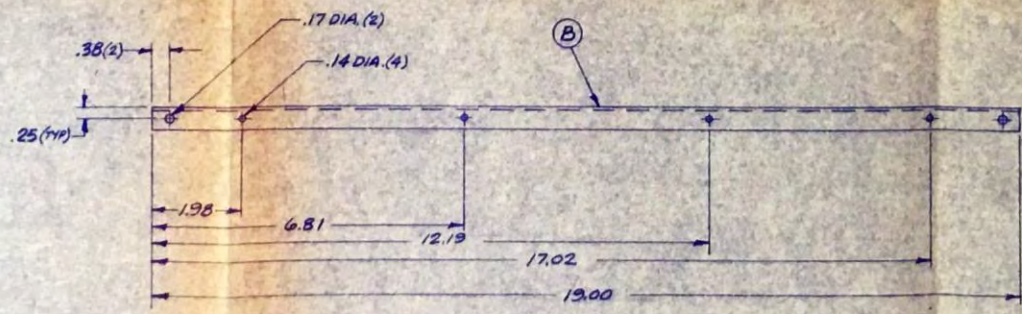
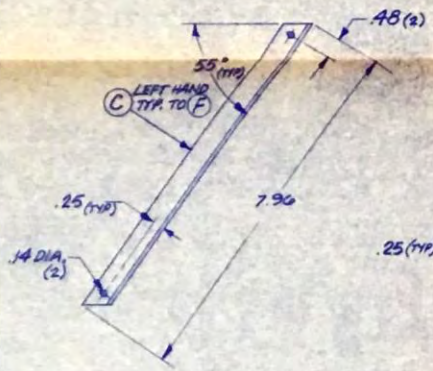
DO NOT SCALE THIS PRINT

SERIES NO. D1516801

DATE	DESCRIPTION	BY	DATE APPROVED
25	TRUSSING RELEASE	WILLIAM J. JAMES	



ASSEMBLY
ITEMS A THRU F



MATERIAL:
1/2 x 1/2 x 1/16 THK. ALUM. ANGLE STK.

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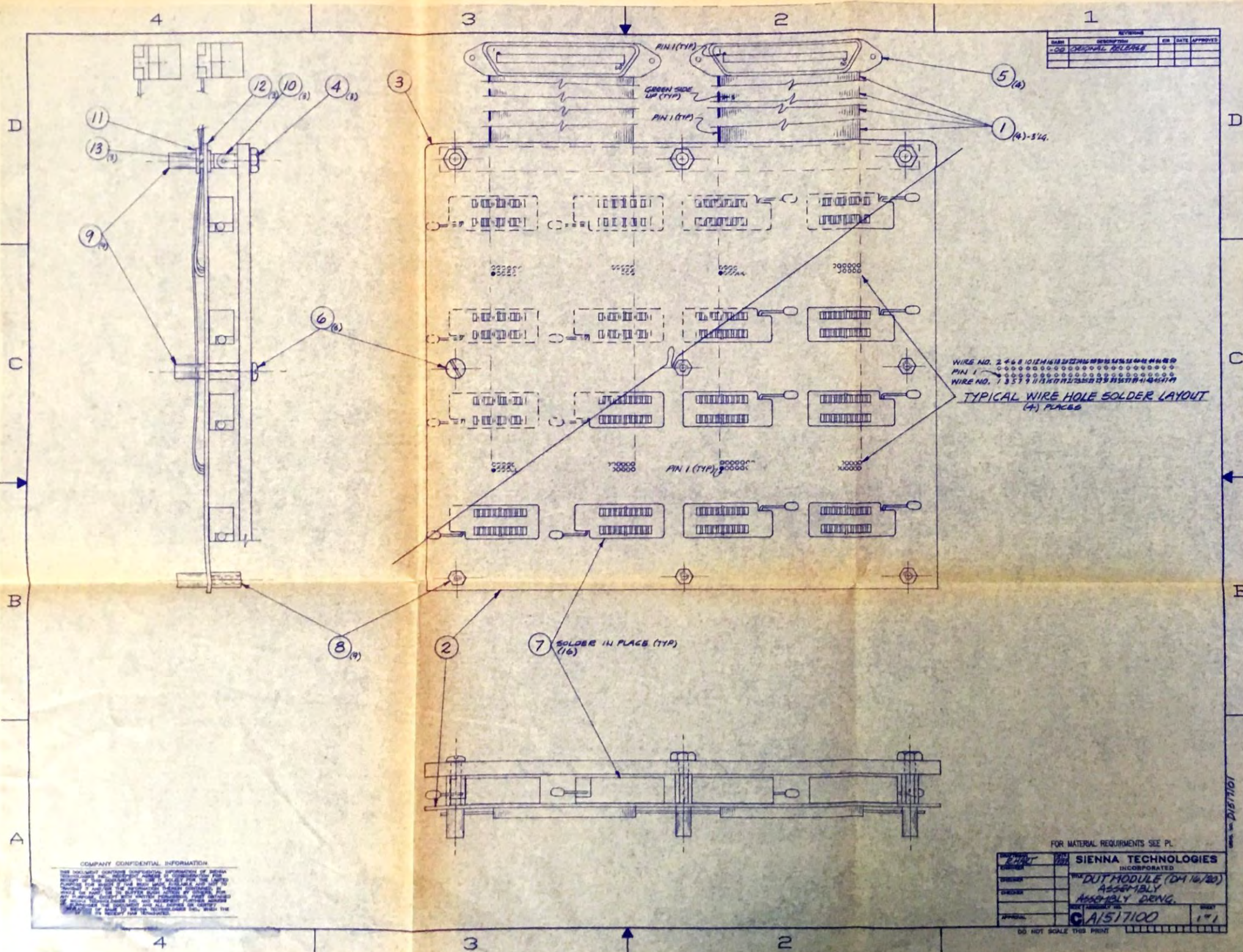
FOR MATERIAL REQUIREMENTS SEE PL

DESIGNED BY	W. JAMES	DATE	25
DRAWN BY	W. JAMES	DATE	25
CHECKED BY		DATE	
APPROVED BY		DATE	
SIENNA TECHNOLOGIES INCORPORATED			
LOGIC SUP. MTG. TRUSS SUB-ASSY.			
DETAIL MECHANICAL			
A-1529500			
1 of 1			

BLOCK TOL.
00 ± .01

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W. JAMES



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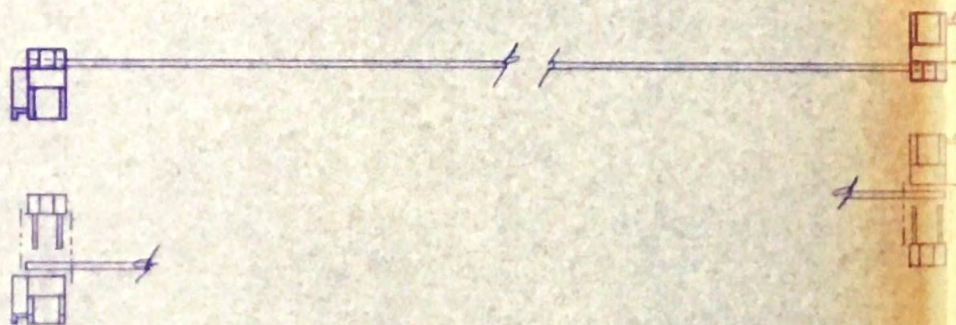
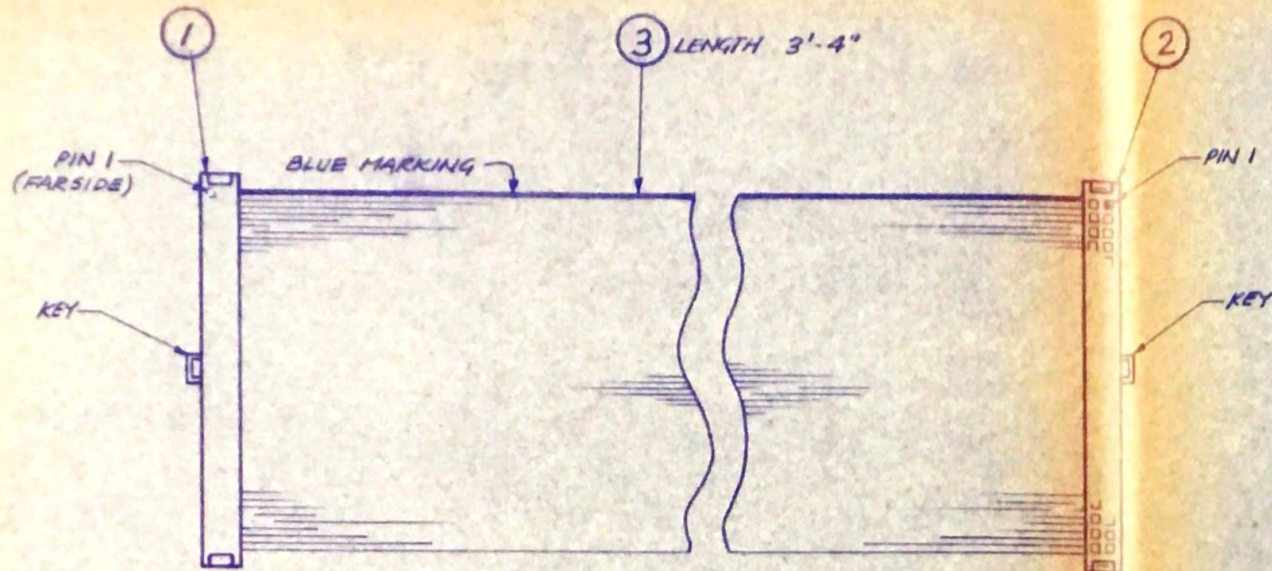
FOR MATERIAL REQUIREMENTS SEE PL

DATE	REV	SIENNA TECHNOLOGIES INCORPORATED
THROW		DUT MODULE (DM 16/20)
DRAWN		ASSEMBLY
APPROVED		CA1517100
		1 of 1

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-00	ORIGINAL RELEASE	2008 7/81	BRDMAN	



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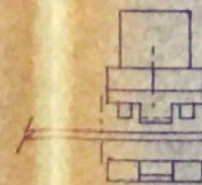
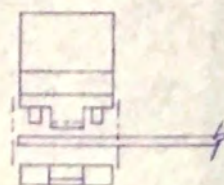
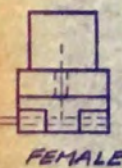
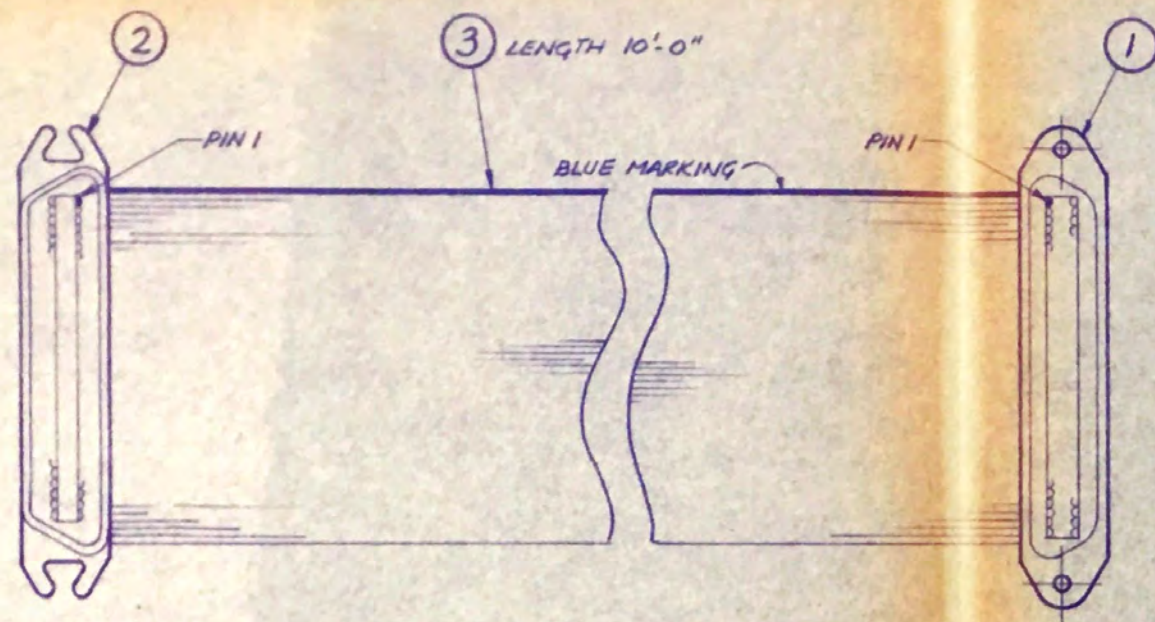
FOR MATERIAL REQUIREMENTS SEE PL

DESIGNED BY R. HART	DATE 7/89	SIENNA TECHNOLOGIES	
ENGINEER P. D. EEDMAN	DATE 7/89	INCORPORATED	
CHECKER S. D. HARRY	DATE 7/89	TITLE 50 COND. MM DAISY-CHAIN CABLE	
CHECKER		ASSEMBLY DRWG.	
APPROVAL P. D. BRDMAN	DATE 7/89	BY B	SHEET 1 OF 1
		PART NUMBER A1517300	

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DRWG. NO. D1517302

REVISIONS				
DATE	DESCRIPTION	BY	DATE	APPROVED
0005 7/89	ORIGINAL RELEASE	BD	7/89	BD



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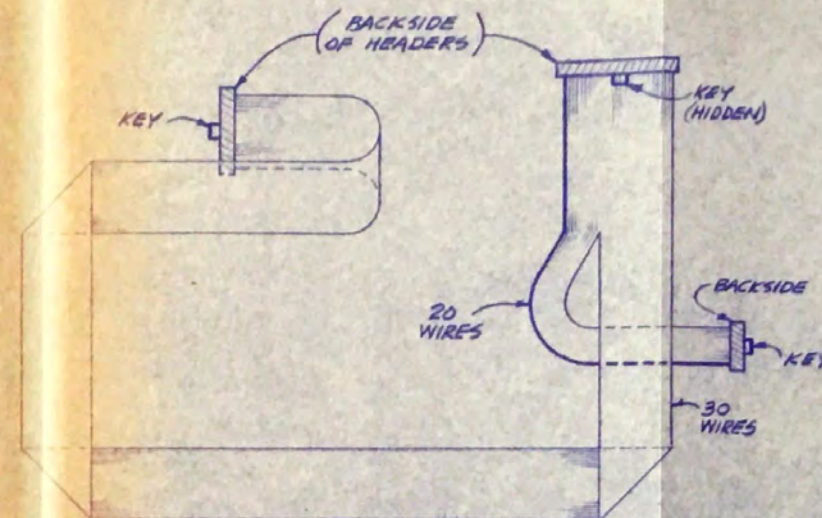
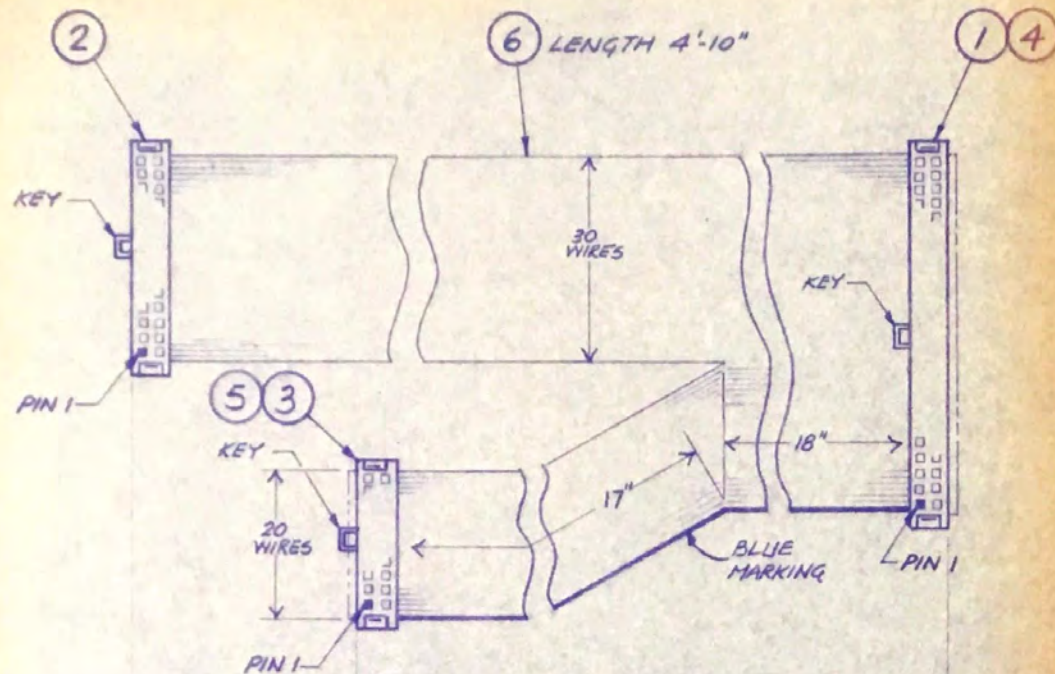
FOR MATERIAL REQUIREMENTS SEE PL

DESIGNED BY R. HART	DATE 7/89	SIENNA TECHNOLOGIES INCORPORATED	
DESIGNED BY P. D. BERDMAN	DATE 7/89	TITLE EXTERNAL DUT CABLE	
CHECKED BY R. D. HARRY	DATE 7/89	TYPE "A"	
CHECKED BY		ASSEMBLY DRNG.	
APPROVED BY P. D. BERDMAN	DATE 7/89	ASSEMBLY NO. A1515400	SHEET 1 of 1

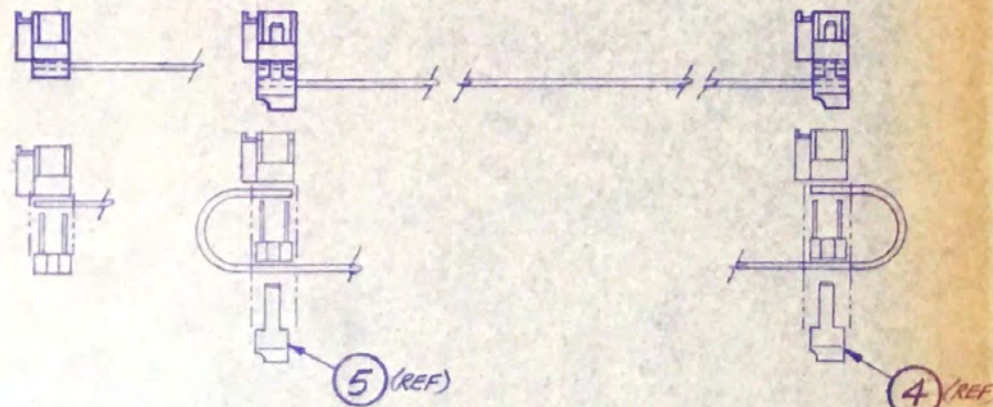
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ORIGIN. NO. D1515402

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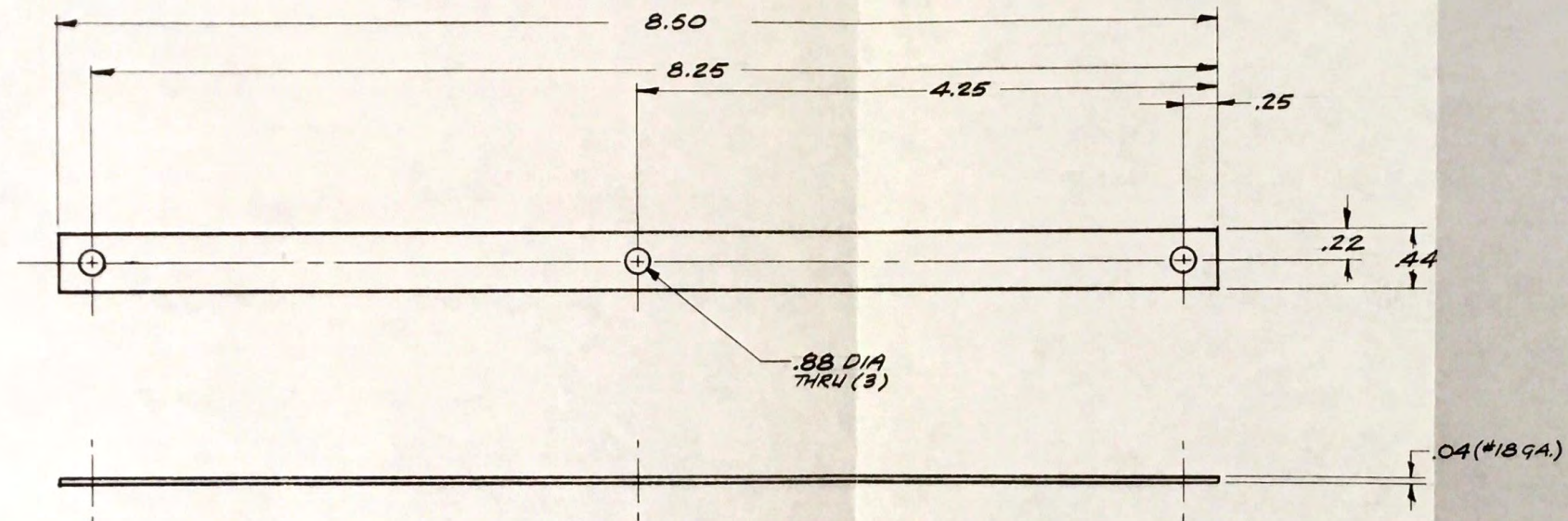
FOR MATERIAL REQUIREMENTS SEE PL

DRAWN BY R. HART		DATE 7/89	SIENNA TECHNOLOGIES	
ENGINEER A.D. ERDMAN		DATE 7/89	INCORPORATED	
CHECKER B.D. HARRY		DATE 7/89	TITLE MM-THERMO/CPU	
CHECKER			INTERFACE CABLE -	
			ASSEMBLY DRWG.	
APPROVED P.D. ERDMAN		DATE 7/89	SIZE D	SHEET 1 of 1
			ASSEMBLY NO. A1520600	

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REVISIONS				
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-00	ORIGINAL RELEASE	0009	8/89	ROOT



MATERIAL:
.04 (#13 GA.) BRUSHED ALUM. STK

NOTE:
 REMOVE BURRS & SHARP EDGES

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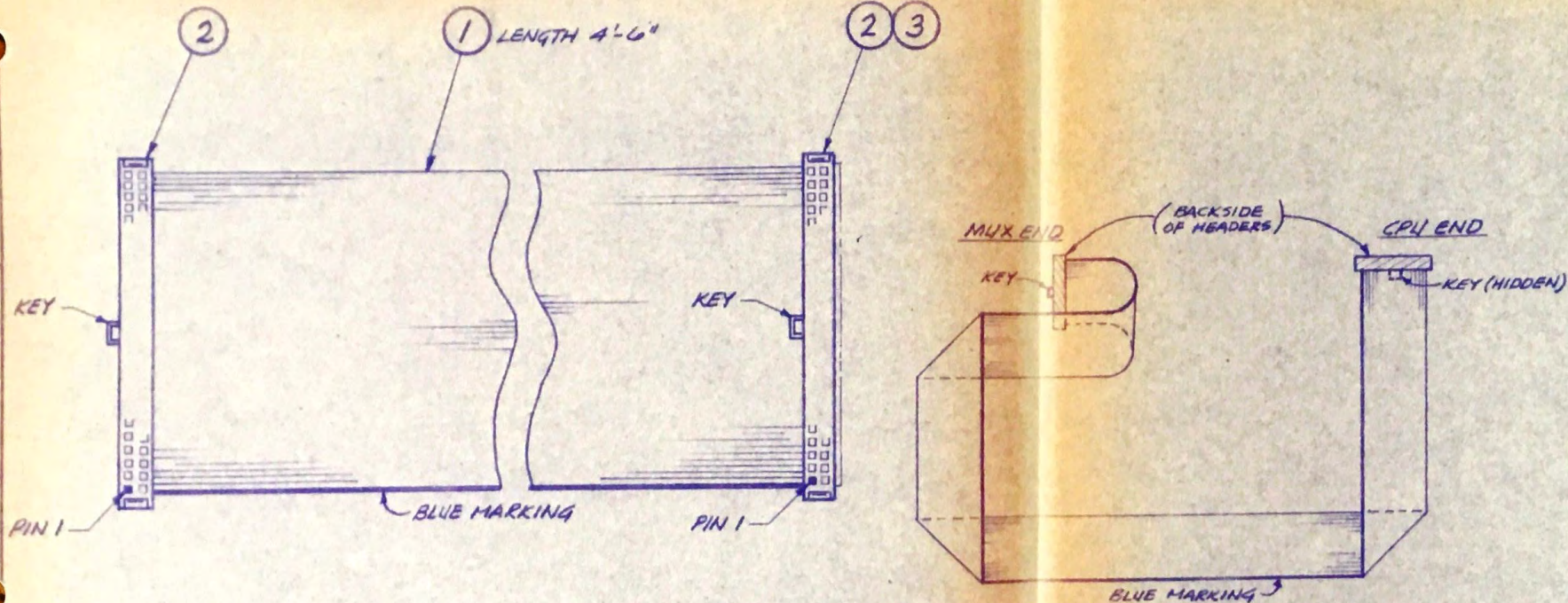
BLOCK TOLERANCE
.00 ± .01

DRAWN BY R. HART	DATE 8/89	SIENNA TECHNOLOGIES	
ENGINEER B. ROOT	DATE 8/89	INCORPORATED	
CHECKER B. HARRY	DATE 8/89	TITLE STRAIN RELIEF SUB-ASS'Y.	
CHECKER		DETAIL MECHANICAL	
APPROVAL B. ROOT	DATE 8/89	SIZE B	ASSEMBLY NO. A-1535900
		SHEET 1 OF 1	

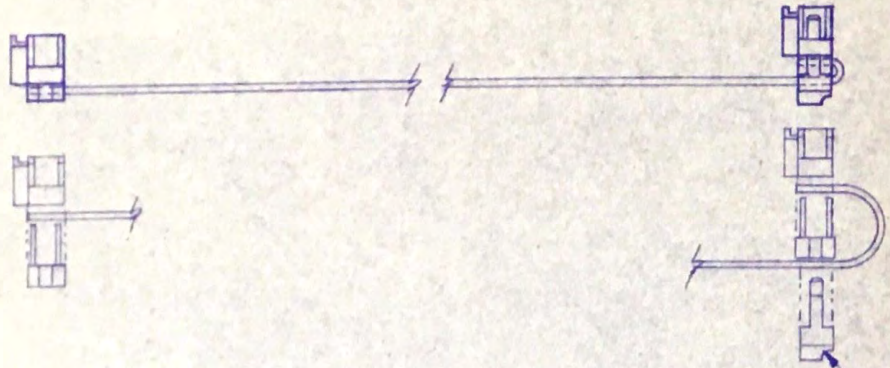
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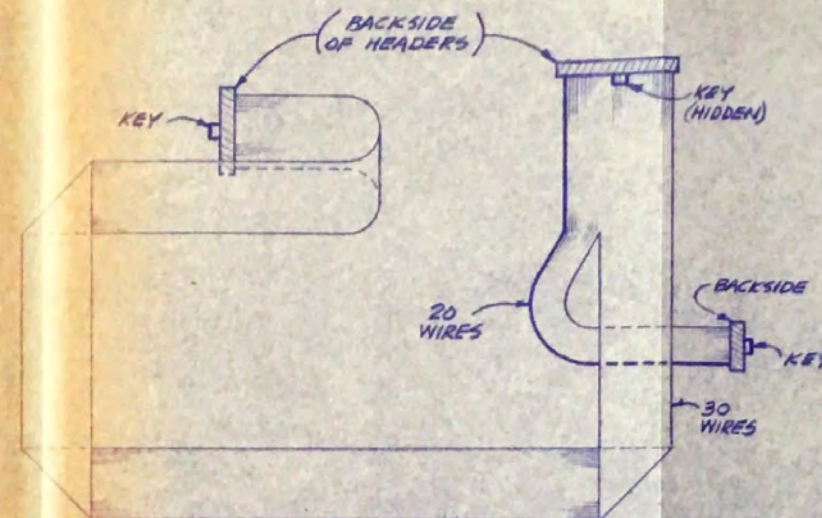
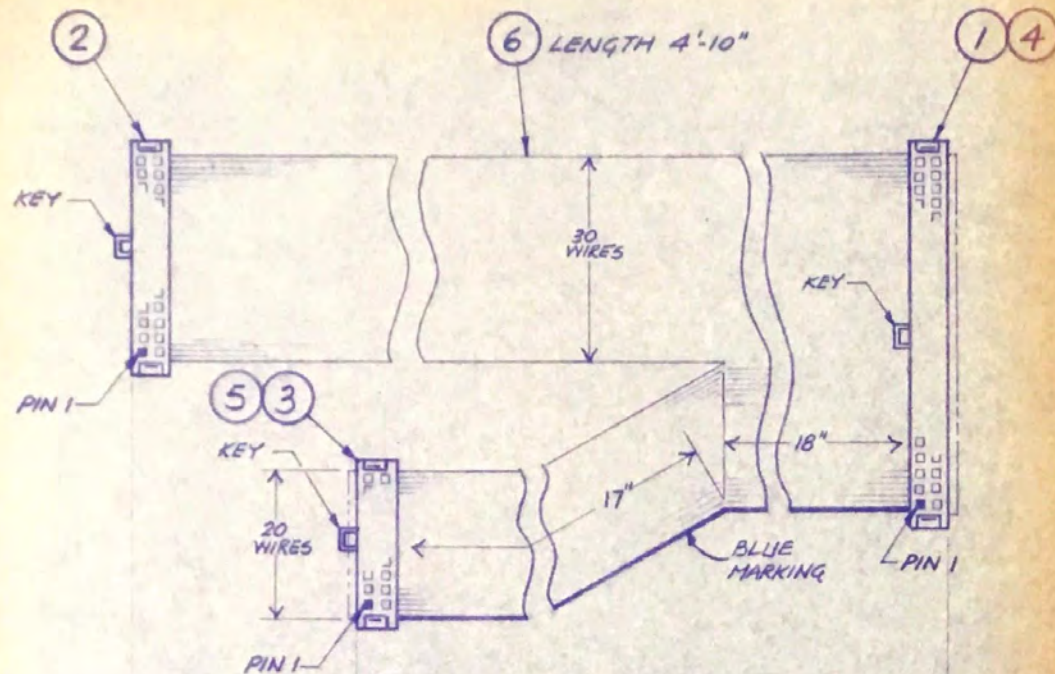
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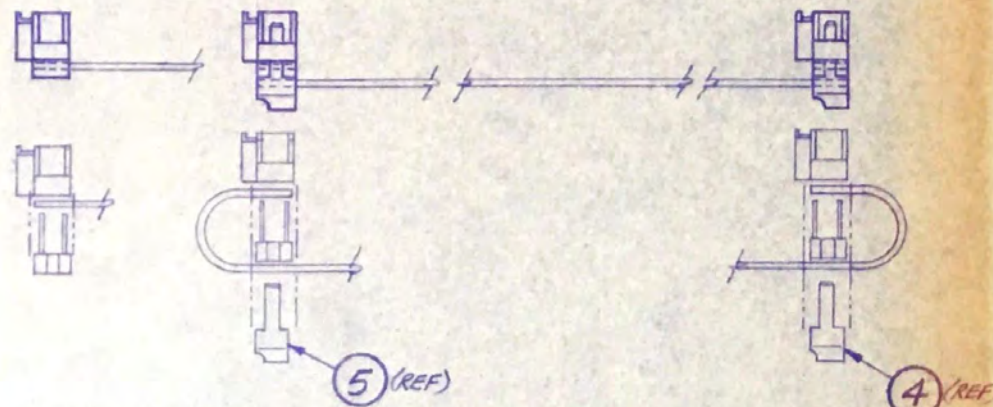
SIENNA TECHNOLOGIES INCORPORATED	
ENGINEER R. HART	DATE 7/89
CHECKER P.L. ERDMAN	DATE 7/89
CHECKER B.O. HARRY	DATE 7/89
CHECKER B.O. HARRY	DATE 7/89
TITLE MM/CPU INTERFACE CABLE- ASSEMBLY DRWG.	
APPROVAL P.L. ERDMAN	DATE 7/89
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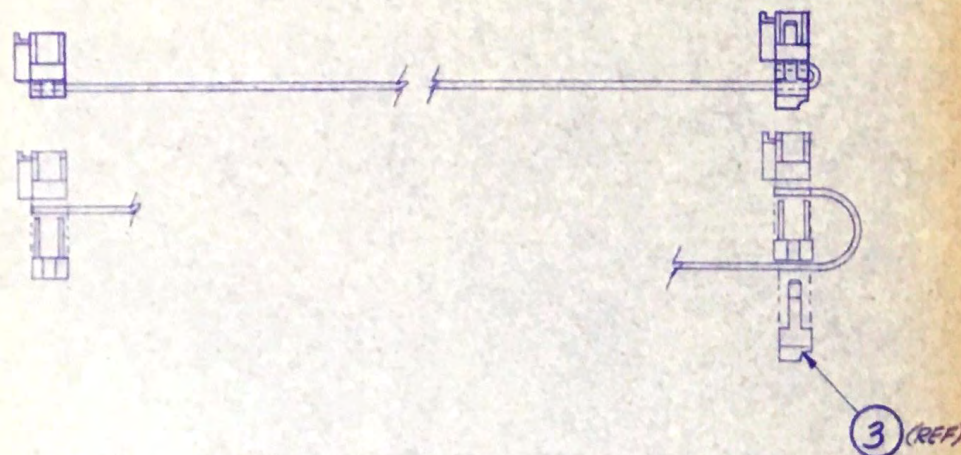
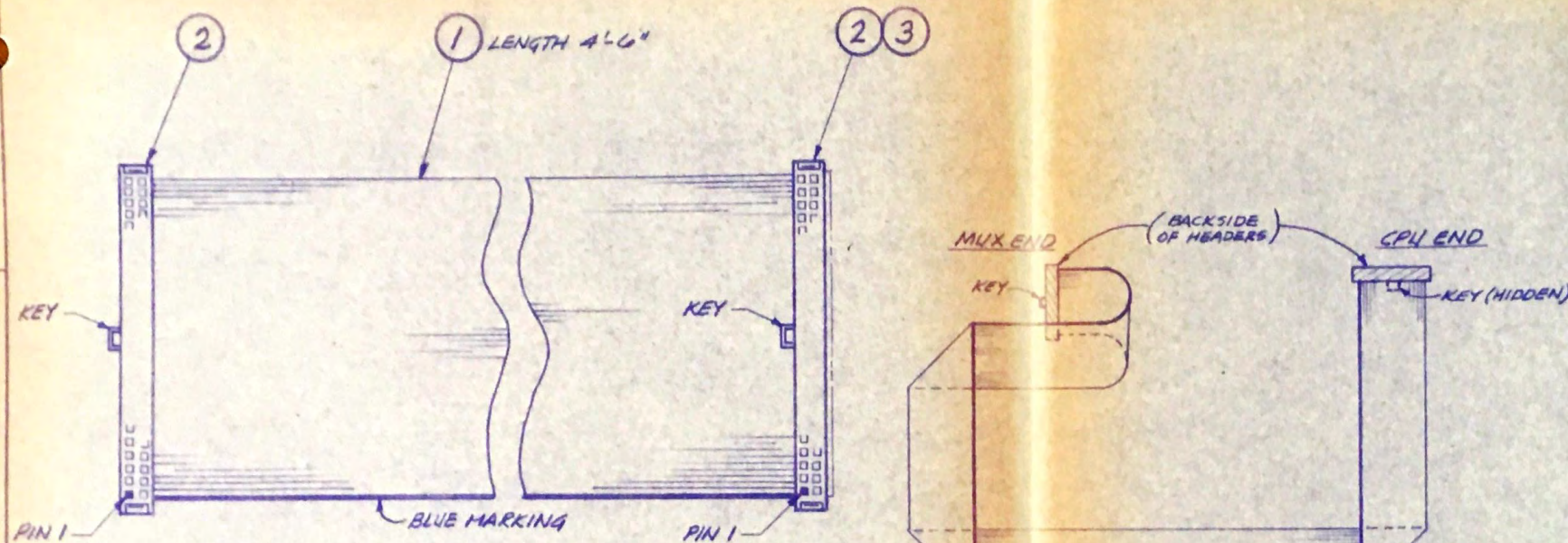
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ENGINEER A.D. ERDMAN		DATE 7/89	TITLE MM-THERMO/CPU INTERFACE CABLE - ASSEMBLY DRWG.	
CHECKER B.D. HARRY		DATE 7/89	SIZE B	
APPROVED P.D. ERDMAN		DATE 7/89	ASSEMBLY NO. A1520600	
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00	ORIGINAL RELEASE	000	7/89	ERDMAN



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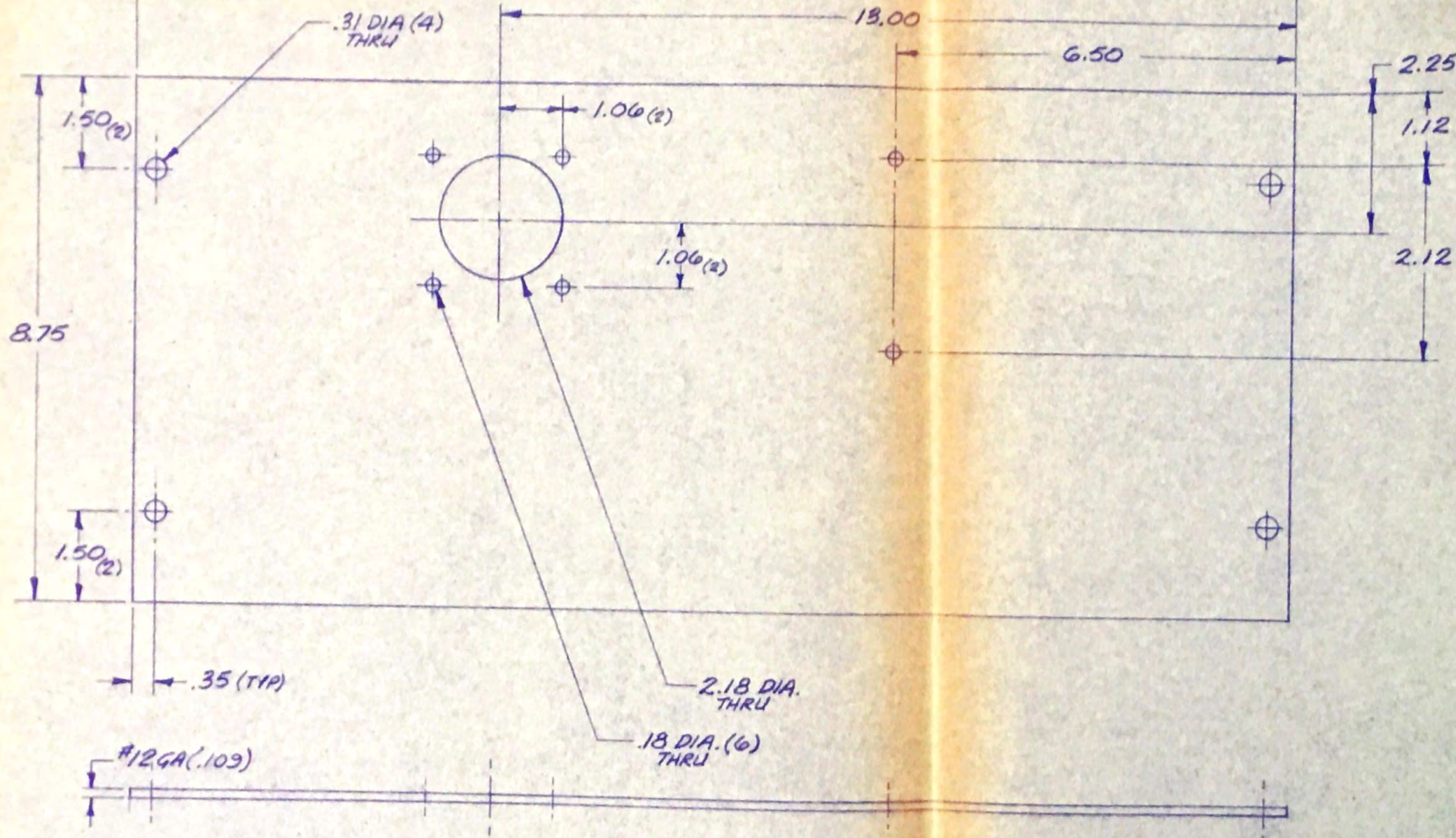
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SIENNA TECHNOLOGIES INCORPORATED	
DESIGNER R. HART ENGINEER P.D. ERDMAN CHECKER B.D. HARRY CHECKER APPROVAL P.D. ERDMAN	TITLE MM/CPU INTERFACE CABLE - ASSEMBLY DRWG. PART NO. A1521400 SHEET 1 of 1

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ORIG. NO. D1521402



MATERIAL: #12GA(.109) CRS
 REMOVE BURRS & SHARP EDGES
FINISH: BLACK OXIDE
 REF: MIL-13924B CL.2

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00	ORIGINAL RELEASE	DOOG	7/89	BRIDMAN

DRAFTSMAN R. HART		DATE 7/89	SIENNA TECHNOLOGIES INCORPORATED	
CHECKED B.D. HARRY		DATE 7/89	TITLE POWER PANEL SUB-ASS'Y. DETAIL MECHANICAL	
BLOCK TOL. .00 ± .01		APPROVED B.D. HARRY	DATE 7/89	WORK ORDER NO. A1516500
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DRG. NO. D1516501